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## **CLAIMS**

What is claimed is:

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A method of protecting tin solderable surfaces comprising:	χ.
providing a solderable surface having tin oxide thereon;	
applying complexing agent to said solderable surface; and	
forming reaction product with said tin oxide and said complexing agent,	
wherein said reaction product decomposes to tin oxide and volatile products upon being	where
exposed to reflew conditions.	expos
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- 2. A method of protecting tin solderable surfaces, according to claim 1, wherein said complexing agent forms a reaction product with tin.
- 3. A method of protecting tin solderable surfaces, according to claim 1, wherein said complexing agent and tin react to form a tin carboxlyate.
- 4. A method of protecting tin solderable surfaces, according to claim 1, wherein forming said reaction product with said tin oxide and said complexing agent comprises heating.
- 5. A method of protecting tin solderable surfaces, according to claim 1, wherein said reaction product decomposes to volatile products where subject to reflow temperatures.
- 1 6. A method of protecting tin solderable surfaces, according to claim 1, wherein said complexing agent comprises pimelic acid.

END-00-0034US1

1	7. A method of protecting tin solderable surfaces, according to claim 1, wherein said			
2	complexing agent further comprises flux.			
ı	8. A method of protecting tin solderable surfaces, according to claim 1, wherein said			
2	complexing agent comprises sebacic acid.			
1	9. A method of protecting tin solderable surfaces, according to claim 1, wherein said			
$\backslash_2$	complexing agent is selected from the group consisting of dicarboxylic acids, dibasic acids			
B	and complexing agents.			
1	10. A method of protecting tin solderable surfaces, according to claim 1, wherein said			
2	reaction product comprises tin pimelate.			
1	11. A method of protecting tin solderable surfaces, according to claim 1, wherein said			
2	reaction product comprises tin dicarboxylate.			
1	A method of joining tin-solderable surfaces comprising:			
2	providing a first tin solderable surface and a second tin solderable surface,			
3	each said surface having tin oxide thereon;			
4	applying complexing agent to said at least one tin solderable surface;			
5	forming reaction product with said tin oxide and said complexing agent,			
6	wherein said reaction product decomposes to tin oxide and volatile products upon being			
7	exposed to reflew conditions.			
8	intimately contacting a first tin solderable surface with a second tin			
9	solderable surface; and			
10	reflowing said first and said second surfaces.			

	1	22. A method of imminum-solderable surfaces, according to claim 12, wherein said
	2	complexing agent and time eact to form tin carboxlyate.
	1 12	A method of protecting tin solderable surfaces, according to claim 1, wherein
	2	applying complexing agent comprises vapor phase deposition of complexing agent.
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	1 15	A method of protecting tin solderable surfaces, according to claim 1, wherein
	2 .	complexing agent comprises adipic acid.
Ω	$1$ $\hat{k}^{\dagger}$	A method of protecting in solderable surfaces, according to claim 12, wherein
νġ	2/1	forming said reaction product with said tin oxide and said complexing agent comprises
T T	3	The second secon
Ō	3	heating.
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īj	1	26. A method of joining un solderable surfaces, according to claim 12, wherein
<del>-  </del>	2	applying complexing agent comprises vapor phase deposition of complexing agent.
	¥	
]	1 🔨	A method of protecting tin solderable surfaces, according to claim 12, wherein said
N H	2	complexing agent comprises sebacic acid.
	1	28. A method of pydrecting the solderable surfaces, according to claim 12, wherein
	2	complexing agent comprises adipic acid.
	_	· · · · · · · · · · · · · · · · · · ·
	1	The appearance Autobian product aggording to claim 1
	1	29. The structure containing reaction product according to claim 1.
	1	30. The structure communication one solder joint formed according to claim 1.
	1	31: The structure containing reaction product according to claim 12.
		END-00-0034US1 - 9 -

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- A method of joining tin-solderable surfaces, according to claim 12, wherein said first 1 tin solderable surface is a chip solder bump surface; and wherein said second tin solderable 2 3 surface; is a laminate solder pad.
- A method of joining tin-solderable surfaces, according to claim 12, wherein said 1 14. complexing agent forms a reaction product with tin. 2
- 1 15. A method of joining tin-solderable surfaces, according to claim 12, wherein forming said reaction product with said tin oxide and said complexing agent comprises heating. 2
- caces, according to claim 12, wherein said 16. A method of joining tin-solde complexing agent comprises pin flic acid. 2.
- solderable surfaces according to claim 12, wherein said A method of joining the 1 17. complexing agent further comprises fi 2
- A method of joining tin-solderable surfaces, according to claim 12, wherein said 18. 1 2 complexing agent is a dicarboxylic acid.
- A method of joining tin-solderable surfaces according to claim 12, wherein said 19. 1 2 reaction product comprises tin pimelate.
- A method of joining tin-solderable surfaces, according to claim 12, wherein said 20. 1 2 reaction product comprises tin dicarboxylate.
- A method of joining tin-solderable surfaces, according to claim 12, wherein said 21. 1 2 reaction product decomposes to volatile products where subject to reflow temperatures.

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32. The structure containing at least one solder joint formed according to claim 12.

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